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(54) Title: LIQUEFACTION PROCESS

36, DK-2880 Bagsvaerd (DK).

(57) Abstract: The present invention relates to method of liquefying starch-containing material, wherein the method comprises the steps of (a) treating the starch-containing material with a bacterial alpha-amylase at a temperature around 70-90° C for 15-90 minutes, and (b) treating the material obtained in step (a) with an alpha-amylase at a temperature between 60-80° C for 30-90 minutes. The invention also relates to a process of producing a fermentation product, preferably ethanol, comprising a liquefaction step carried out according to the liquefaction method of the invention.

WO 2005/092015 A3 III

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US05/09218

A. CLASSIFICATION OF SUBJECT MATTER IPC(8): C12P 7/06(2006.01);1/04, 06;C12N 9/28(2006.01) C12N 9/00(2006.01)					
USPC: 435/161,169,170,183,201 According to International Patent Classification (IPC) or to both national classification and IPC					
B. FIELD	S SEARCHED				
U.S. : 43	Minimum documentation searched (classification system followed by classification symbols) U.S.: 435/161,169,170,183,201				
	n searched other than minimum documentation to the e	·			
Please See Co	a base consulted during the international search (name ontinuation Sheet	of data base	e and, where practicable, search	terms used)	
C. DOCL	JMENTS CONSIDERED TO BE RELEVANT			Relevant to claim No.	
Category *	Citation of document, with indication, where ap	propriate, c	of the relevant passages	1-12,17	
Х	US 6,184,002 B1 (MITCHINSON et al) 06 February	2001 (06.0	2.2001), abstract, columns 1		
 Y	- 5			1-32	
Y	US 4,316,956 (LUTZEN) 23 February 1982 (23.02.1982), abstract, columns 1-5, examples			. 1-32	
	documents are listed in the continuation of Box C.		See patent family annex.	metional filing date or priority	
Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance.		"T"	date and not in conflict with the applic principle or theory underlying the inve document of particular relevance; the considered novel or cannot be considered.	ation but cited to understand the nition	
"E" earlier application or patent published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)		"Y"	when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art		
"O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed			document member of the same patent	family	
Date of the actual completion of the international search Date			nailing of the international search	ch report	
11 May 2006 (11.05.2006) Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450		Authoriz Ruth A. Telephor	ed officer Davis	wikes ~	

Facsimile No. (571) 273-3201
Form PCT/ISA/210 (second sheet) (April 2005)

INTERNATIONAL SEARCH REPORT	PCT/US05/09218
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Continuation of B. FIELDS SEARCHED Item 3: WEST, PubMed, STN-CAS search terms: liqueflying starch, amylase, bacterial, fermentation, ethanol, wet mil	I de mill cereal
search terms: liquefiying starch, amylase, bacterial, fermentation, ethanol, wet min	i, dry mai, cerea.

International application No.

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter I of the Patent Cooperation Treaty)

(PCT Rule 44bis)

Applicant's or agent's file reference 10620.204-WO	FOR FURTHER ACTION	See item 4 below		
International application No. PCT/US2005/009218	International filing date (day/month/year) 18 March 2005 (18.03.2005)	Priority date (day/month/year) 19 March 2004 (19.03.2004)		
International Patent Classification (8th edition unless older edition indicated) See relevant information in Form PCT/ISA/237				
Applicant NOVOZYMES NORTH AMERICA	INC			

		·		
1.	This international preliminary report on patentability (Chapter I) is issued by the International Bureau on behalf of the International Searching Authority under Rule 44 bis.1(a).			
2.	2. This REPORT consists of a total of 5 sheets, including this cover sheet. In the attached sheets, any reference to the written opinion of the International Searching Authority should be read as a reference to the international preliminary report on patentability (Chapter I) instead.			
3.	3. This report contains indications relating to the following items:			
	Box No. I Basis of the report			
l	Box No. II Priority			
	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability			
	Box No. IV Lack of unity of invention			
	Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement		
	Box No. VI Certain documents cited			
	Box No. VII Certain defects in the international application Box No. VIII Certain observations on the international application			
4.	4. The International Bureau will communicate this report to designated Offices in accordance with Rules 44bis.3(c) and 93bis.1 but not, except where the applicant makes an express request under Article 23(2), before the expiration of 30 months from the priority date (Rule 44bis.2).			
Ш				
			Date of issuance of this report 19 September 2006 (19.09.2006)	
	The International Bureau of WIPO 34, chemin des Colombettes		Authorized officer Simin Baharlou	
Facs	1211 Geneva 20, Switzerland Facsimile No. +41 22 338 82 70		e-mail: pt09@wipo.int	

Form PCT/IB/373 (January 2004)

PATENT COOPERATION TREATY REC'D 0 8 JUN 2006 From the INTERNATIONAL SEARCHING AUTHORITY PCT JASON I. GARBELL NOVOZYMES NORTH AMERICA, INC. 500 FIFTH AVENUE, SUITE 1600 WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY NEW YORK, NY 10110 (PCT Rule 43bis.1) Date of mailing U 6 (day/month/year) FOR FURTHER ACTION Applicant's or agent's file reference See paragraph 2 below 10620.204-WO Priority date (day/month/year) International filing date (day/month/year) International application No. 19 March 2004 (19.03.2004) 18 March 2005 (18.03.2005) PCT/US05/09218 International Patent Classification (IPC) or both national classification and IPC IPC(8): Please See Continuation Sheet 435/161,169,170,183,201 USPC: Applicant NOVOZYMES NORTH AMERICA, INC. 1. This opinion contains indications relating to the following items: Basis of the opinion Box No. I Box No. II **Priority** Non-establishment of opinion with regard to novelty, inventive step and industrial applicability Box No. III Lack of unity of invention Box No. IV Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial Box No. V applicability; citations and explanations supporting such statement Certain documents cited Box No. VI Certain defects in the international application Box No. VII Certain observations on the international application Box No. VIII 2. FURTHER ACTION If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1bis(b) that written opinions of this International Searching Authority will not be so considered. If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the

If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.

For further options, see Form PCT/ISA/220.

3. For further details, see notes to Form PCT/ISA/220.

Name and mailing address of the ISA/US
Mail Stop PCT, Attn: ISA/US
Commissioner for Patents
P.O. Box 1450
Alexandria, Virginia 22313-1450
Facsimile No. (571) 273-3201

Date of completion of this opinion

11 May 2006 (11.05.2006)

Authorized officer

Ruth A. Davis

Telephone No. 703-308-1202

Form PCT/ISA/237 (cover sheet) (April 2005)

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.

PCT/US05/09218

Box No	o. I Basis of this opinion
1. With	regard to the language, this opinion has been established on the basis of:
\boxtimes	the international application in the language in which it was filed
	a translation of the international application into, which is the language of a translation furnished for the purposes of international search (Rules 12.3(a) and 23.1(b)).
2. With inven	regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed tion, this opinion has been established on the basis of:
a.	type of material
	a sequence listing
	table(s) related to the sequence listing
ь.	format of material
	on paper
	in electronic form
c.	time of filing/furnishing
	contained in the international application as filed.
	filed together with the international application in electronic form.
	furnished subsequently to this Authority for the purposes of search.
3. 🔲	In addition, in the case that more than one version or copy of a sequence listing and/or table(s) relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.
4. Addi	itional comments:

Form PCT/ISA/237(Box No. I) (April 2005)

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/US05/09218

Box No. V Reasoned statement under Rule 43 bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
1. Statement			
Novelty (N)	Claims	13-32	_YES
11010109 (11)		1-12	_NO
Inventive step (IS)	Claims	NONE	_YES
	Claims	1-32	_NO
			VEC
Industrial applicability (IA)		1-32	_YES
	Claims	NONE	
Claims NONE Notes and explanations: Claims 1 - 12 and 17 lack novelty under PCT Article 33(2) as being anticipated by Mitchinson et al. (US 6184002). The claims are to a method for liquefying starch wherein the starch is treated at specific temperatures with alpha-amylase. Dependent claims specifically limit the method to specific temperatures, amounts of amylase, time periods and jet cooking. Additional limitations are to the type of starch, i.e. cereals, milling, source of amylase, fermentation steps, and the recovered products. Mitchinson teaches the claimed steps of liquefying starch by combining cereals with alpha amylase at the claimed temperatures, wherein the cereals are milling and manner (columns 1 - 5). The reference teaches the claimed source of amylase as well as stating that the sources can be varied according to one in the art. Claims 1 - 37 lack an inventive step under PCT Article 33(3) as being obvious over Mitchinson et al (US 6184002) in view of Lutzen (US 4316956). The claims are to a method for liquefying starch wherein the starch is treated at specific temperatures with alpha-amylase. Dependent claims specifically limit the method to specific temperatures, amounts of amylase, time periods and jet cooking. Additional limitations are to the type of starch, i.e. cereals, milling, source of amylase, fermentation steps, and the recovered products. Mitchinson teaches the claimed steps of liquefying starch by combining cereals with alpha amylase at the claimed temperatures, wherein the cereals are milled in the claimed manner (columns 1 - 5). The reference teaches the claimed store of amylase, are well as stating that the sources can be varied according to one in the art. Mitchinson does not specifically teach recovering ethanol, or steps for practicing such steps. However, Mitchinson does not specifically teach recovering ethanol, or steps for practicing such steps. However, Mitchinson does not specifically teach recovering ethanol, or steps for practicing such steps. However, Mitchinson d			

Form PCT/ISA/237 (Box No. V) (April 2005)

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/US05/09218

Supplemental Box In case the space in any of the preceding boxes is not sufficient.		
Continuation of IPC: C12P 7/06(2006.01);C12P 1/04(2006.01),1/06(2006.01);C12N 9/28(2006.01) C12N 9/00(2006.01)		

Form PCT/ISA/237 (Supplemental Box) (April 2005)